

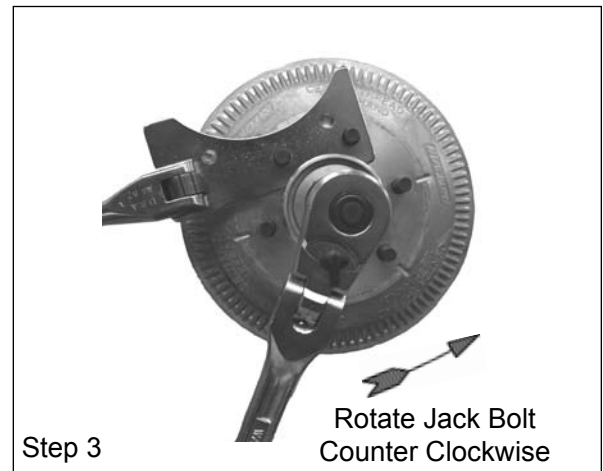
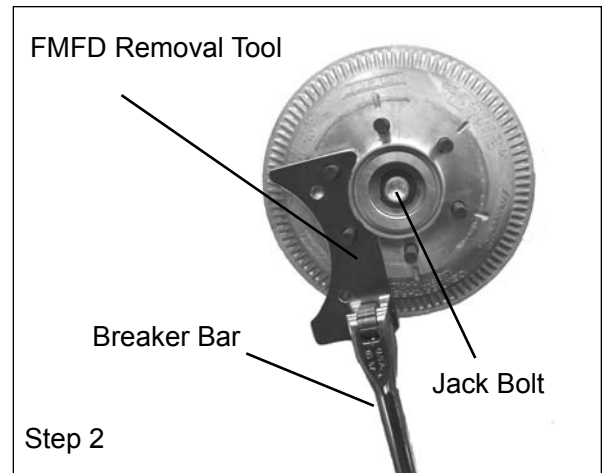
FAN MOUNTED FRICTION DISC (FMFD) REMOVAL INSTRUCTIONS

To remove FMFD From DriveMaster or DriveMaster 2-Speed:

1. Insert ½" breaker bar in the appropriate square on the FMFD Removal Tool.
2. Position the FMFD Removal Tool on the FMFD by inserting studs into appropriate holes. The radius of the FMFD Removal Tool will fit around the fan pilot. The smaller radius assists in DriveMaster FMFD removal (2.56" fan pilot), while the larger radius assists in the removal of the DriveMaster 2-Speed FMFD (5" fan pilot).
3. Using a T-55 Torx Plus driver, rotate the jack bolt counterclockwise (when facing the clutch) while holding the FMFD in position with the FMFD Removal Tool.

NOTE

Using a standard T-55 Torx driver is not recommended as it may deform the Torx hole. The T-55 Plus, supplied with Horton repair kits, has rounded flanges that will not deform the Torx hole.



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